

# 1. Health and safety (Japan)

Title: Keep emergency medicines in a carrycase for easy to evacuate.



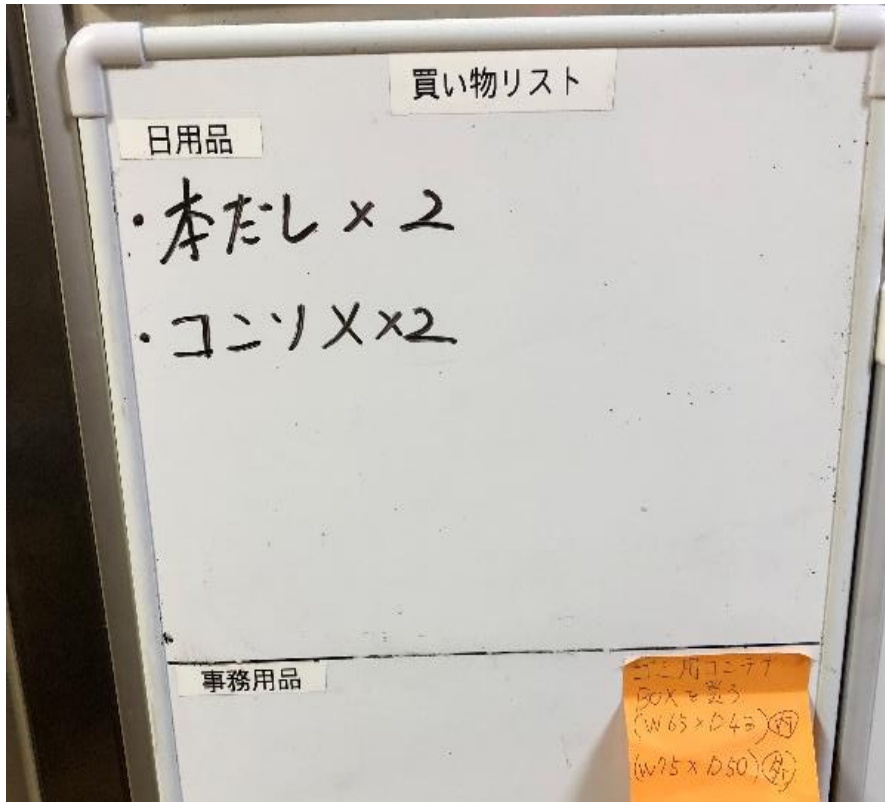
Before



After

# 21. Low cost (Japan) 19.5 % vote

Title: Instead of a whiteboard, created a list table of seasonings to replenish.



Before

品名(1段目)	有無	補充数	消費期限
中華だし	なし	2	
鶏ガラスープの素		2	
コンソメ (顆粒)	なし	2	
本だし		大1箱	
白ごま		小1	
すりごま		小1	
カレー パウダー		1	
塩コショウ (詰め替え用)		1	
七味唐辛子 (詰め替え用)		1	
一味唐辛子 (詰め替え用)		1	

After



## 22. Low cost (Japan)

Title: Attach a guard at processing part of a machine.



Before



After

## 23. Low cost (Japan)

Title: Made cart storage by improving used storage.



Before



After



## 24. Low-cost (KOREA)

Title: To protect shoes from foundry sand, cut one side of arm warmers and wear them on the feet.

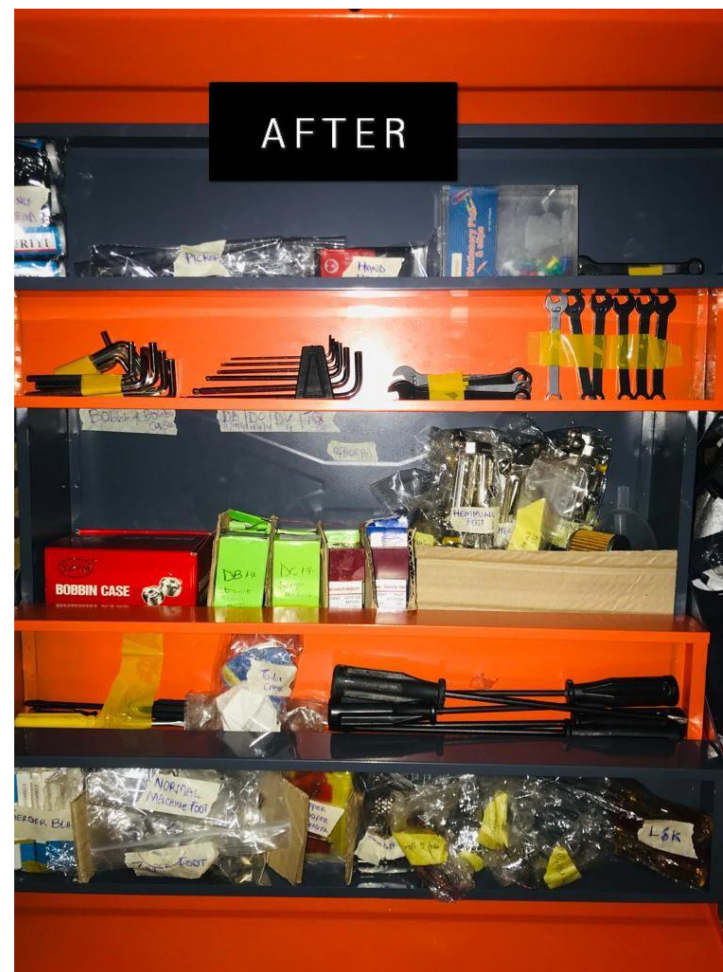


# 25. Low cost (Nigeria)

## Title: Well-organized toolbox.



Before



After



# 26. Low cost (Nigeria)

## Title: Detailed painted walkway.

Images of the staff immediately implementing their learnings from the training and deciding to paint the walkways.



## 27. Low-Cost (Nigeria)

15.6 % vote

Title: Ramp instead of stairways at entrance to workplace.



Before



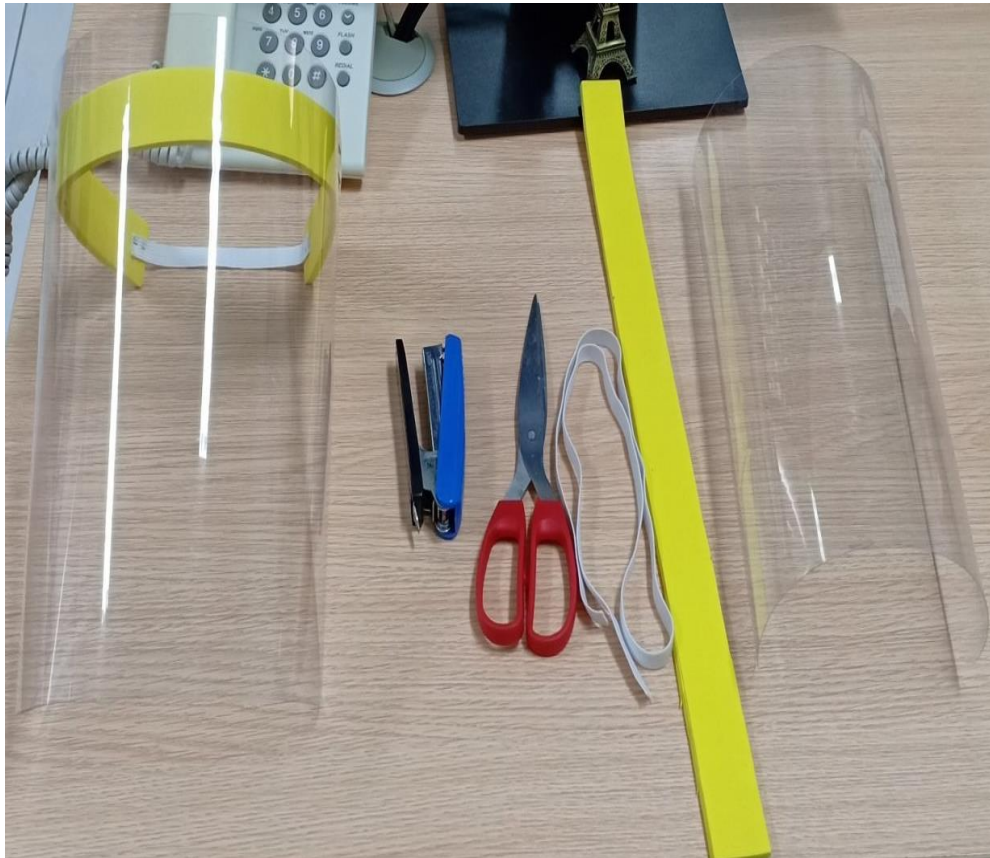
After



# 28. Low cost (Vietnam)

26.0 % vote

Title: Use simple and available materials to make the face shields.



# 29. Low cost (Vietnam)

Title: Install partitions in the cafeteria to maintain physical distancing during the COVID-19 pandemic.



BEFORE



AFTER



# 30. Low cost (Vietnam)

Title: Add auxiliary handle to the shovel to equilibrate the load when lifting heavy agricultural products.

